

FEED FROM A RANDOM LOADED FLOOR HOPPER ARMATURE SHAFTS 1/2" DIA. BY 63/8" LG. THE SHAFTS WILL BE ELEVATED AND FED END TO END TO ORIENTER, THEN ORIENTED SMALL DIA. LEADING AND FED END TO END TO A CENTERLESS GRINDER AT 42" ABOVE THE FLOOR AT A FEED RATE OF 20 PARTS PER. MIN. DWG P 9105 R3