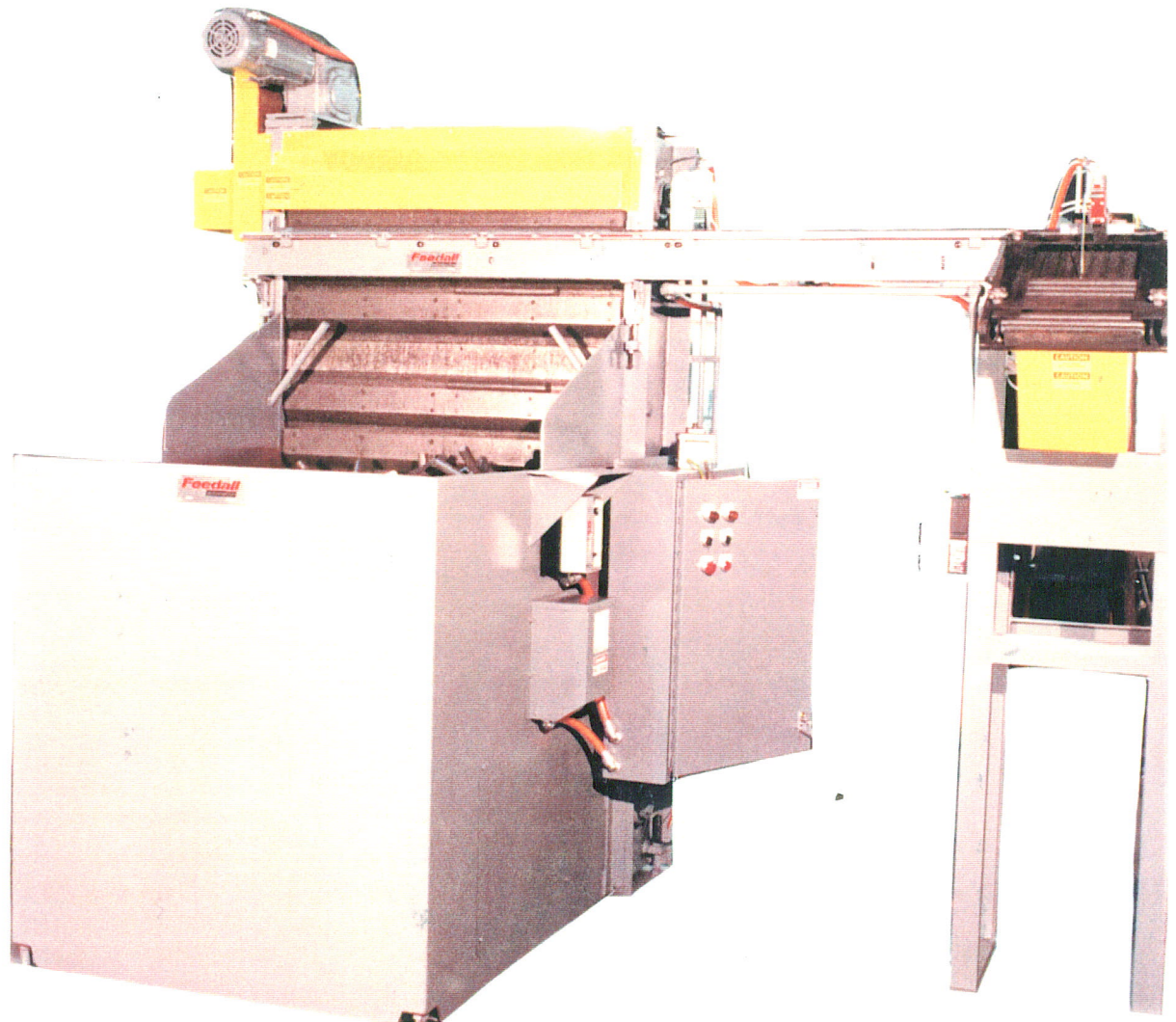


26

SN 12286 MODEL 4800 TERR. 99 8/93

Feedall
automation



FEED FROM A RANDOM LOADED FLOOR MOUNTED HOPPER
SHEAR CUT STEEL BILLETS 1 9/32 TO 1 3/4 DIA.X 10 TO 15" LG.
THE BILLETS WILL BE ELEVATED FROM THE HOPPER THEN
DISCHARGED ROLLING TO THE FRONT MOUNTED CROSS
CONVEYOR THEN FED END TO END TO A TRANSFER DEVICE
THEN TRANSFERRED ROLLING INTO A SINGLE ROW
MAGAZINE AND ESCAPED ONE AT A TIME ON SIGNAL TO A
WALKING BEAM AT 71" ABOVE THE FLOOR AT A RATE OF 300
TO 500 BILLETS PER. HOUR.
48" WIDE ELEVATOR BELT, 30 CU. FT. HOPPER
DWG. PD 8410 R2