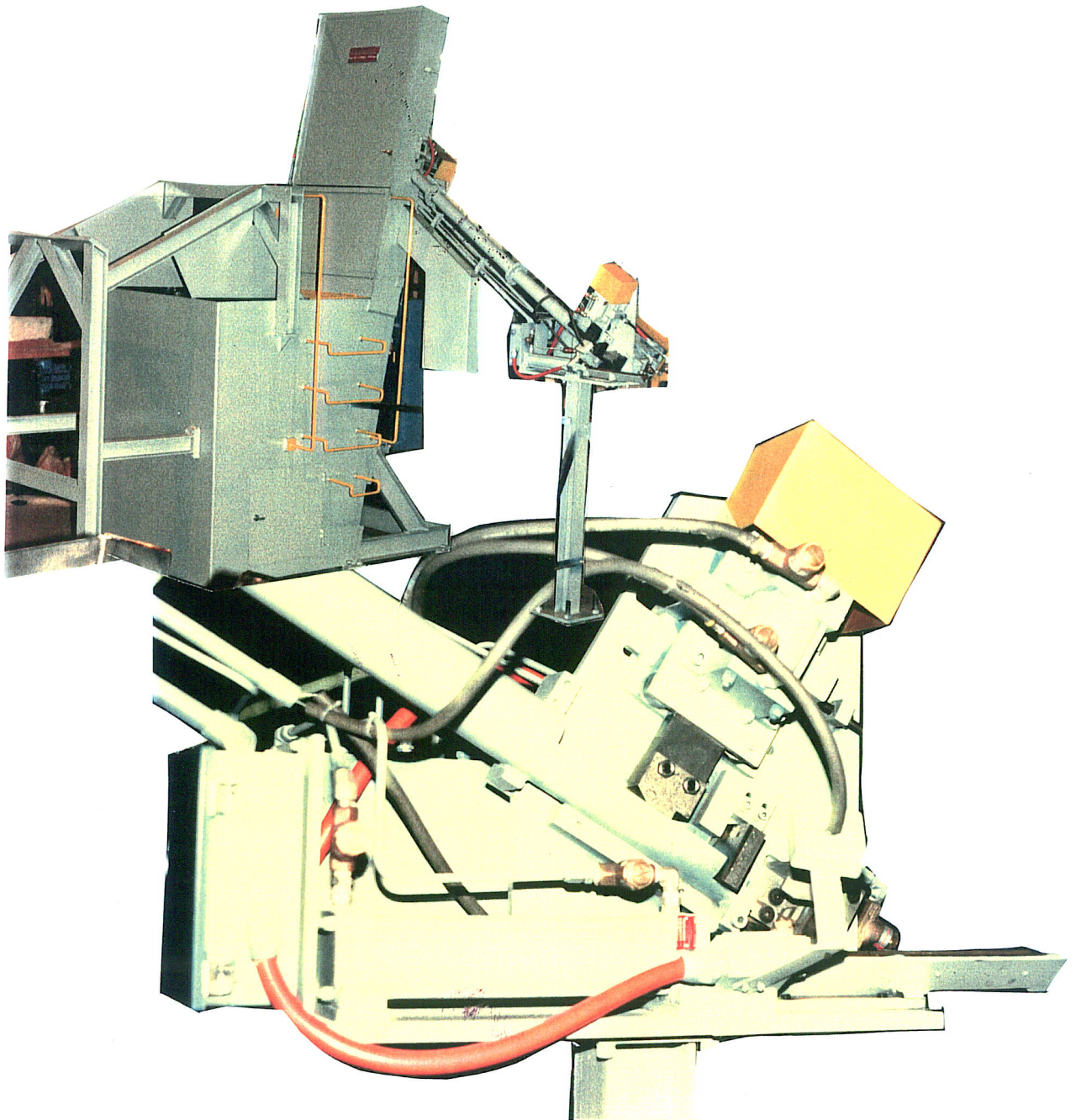


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SN 10532 MODEL 2500 HD TERR. 2 10/87

Feedall
automation



FEED FROM A RANDOM LOADED FLOOR MOUNTED HOPPER
SHEARED STEEL BILLETS, 1.937 TO 2.625" DIA. X 2.00 TO 3.25"
LG. THE BILLETS WILL BE ORIENTED IN TO A SINGLE END TO
END STREAM, THEN TRANSFERRED ONE AT A TIME ROLLING
IN TO A PUSHER DEVICE, WHICH WILL ADVANCE EACH
BILLET TO AN INDUCTION COIL AT 60" ABOVE THE FLOOR AT
A RATE OF 350 TO 450 PER. HOUR FOR FORGING.
12" WIDE ELEVATOR BELT, 30 CU. FT. HOPPER.
DWG PD 7152