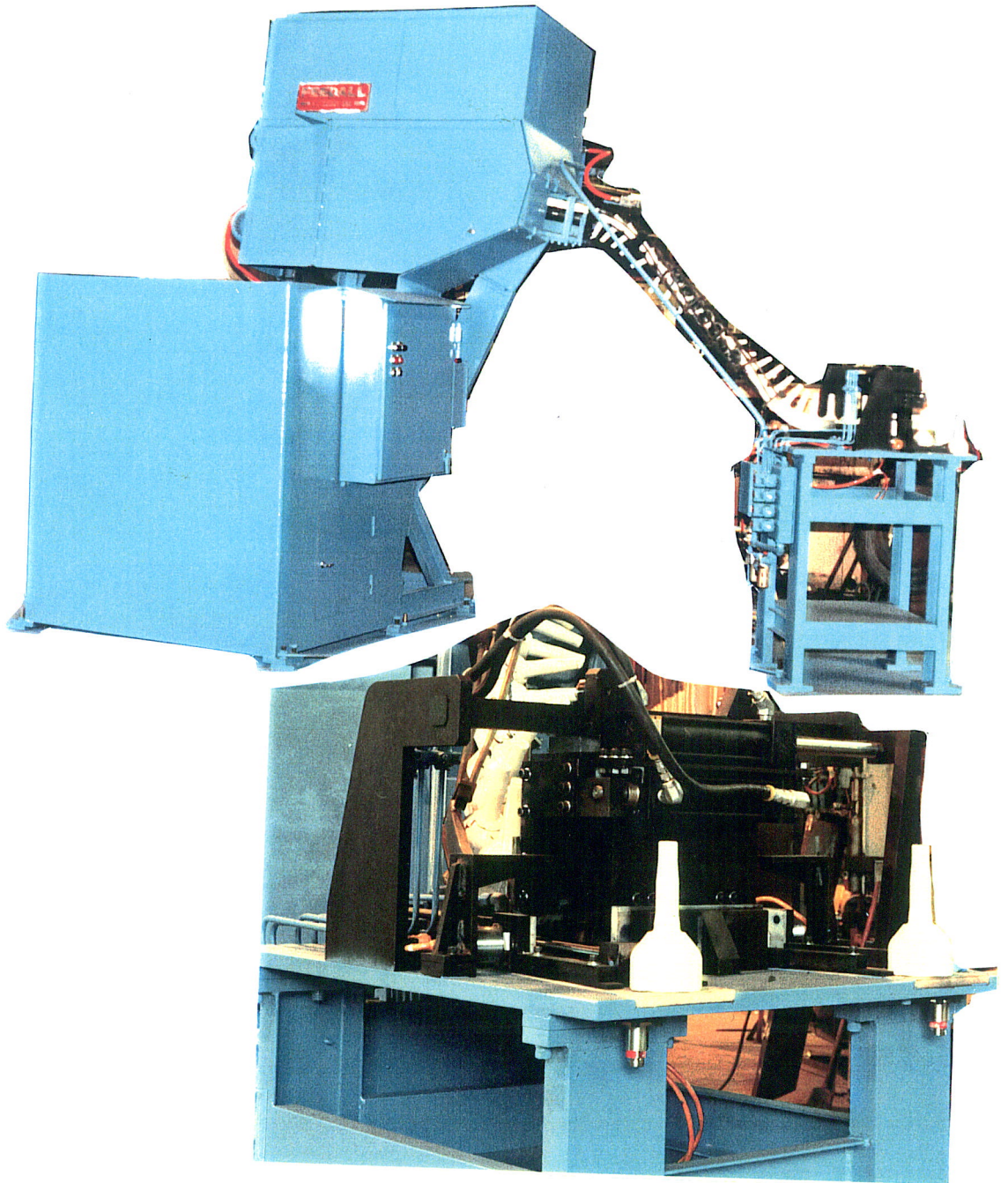


51

SN 9262 MODEL 2500 HD TERR. 2 6/85

Feedall
automation



FEED FROM A RANDOM LOADED FLOOR MOUNTED HOPPER
AUTO C V OUTER RACES, VARIOUS SIZES. THE RACES ARE
ELEVATED THEN ORIENTED STEM DOWN HANGING VERTICAL
DIA. TO DIA. AND FED INTO A 180 DEGREE TWISTED CHUTE
AND DISCHARGED STEM UP TO A SHUTTLE DEVICE
DISTRIBUTING ONE PART IN EACH OF TWO POSITIONS 18"
APART TO BE ADVANCED BY INDIVIDUAL PNEUMATIC
TRANSFERS TO ROBOT PICK UP STATIONS AT 45" ABOVE THE
FLOOR AT A RATE OF 6 TO 10 PARTS PER. MIN. FEEDING A
CNC TURNING CELL 12" WIDE ELEVATOR BELT, 25 CU. FT.
HOPPER
PD 6091 & 6092