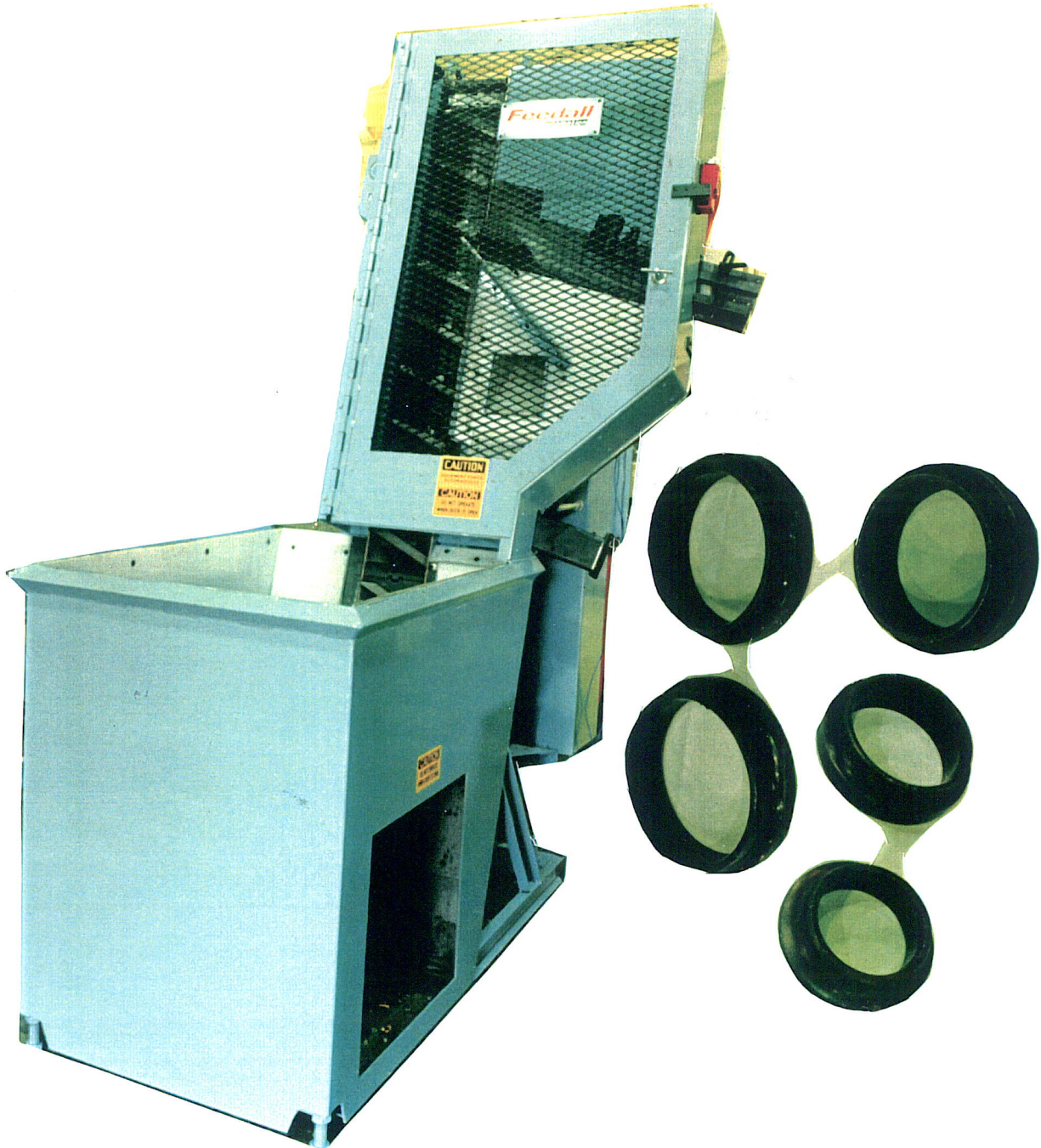


SN 13756 B MODEL 2400 D TERR. 8 8/96



**FEED FROM A RANDOM LOADED FLOOR HOPPER  
 INNER BEARING RACES 1.250" TO 2.75" DIA. BY  
 .375" TO .750" THICK. THE RACES ARE ELEVATED  
 FROM THE HOPPER THEN DISCHARGED ROLLING  
 THROUGH ORIENTING TOOLING, FACE ORIENTED  
 THEN FED DIA. TO DIA. ROLLING TO A BALL RACE  
 GRINDER AT 66" ABOVE THE FLOOR AT A RATE OF  
 1200 PER. HR. 7 1/2" WIDE ELEVATOR BELT, 8 CUBIC  
 FOOT HOPPER. DWG. P9434 R 2**