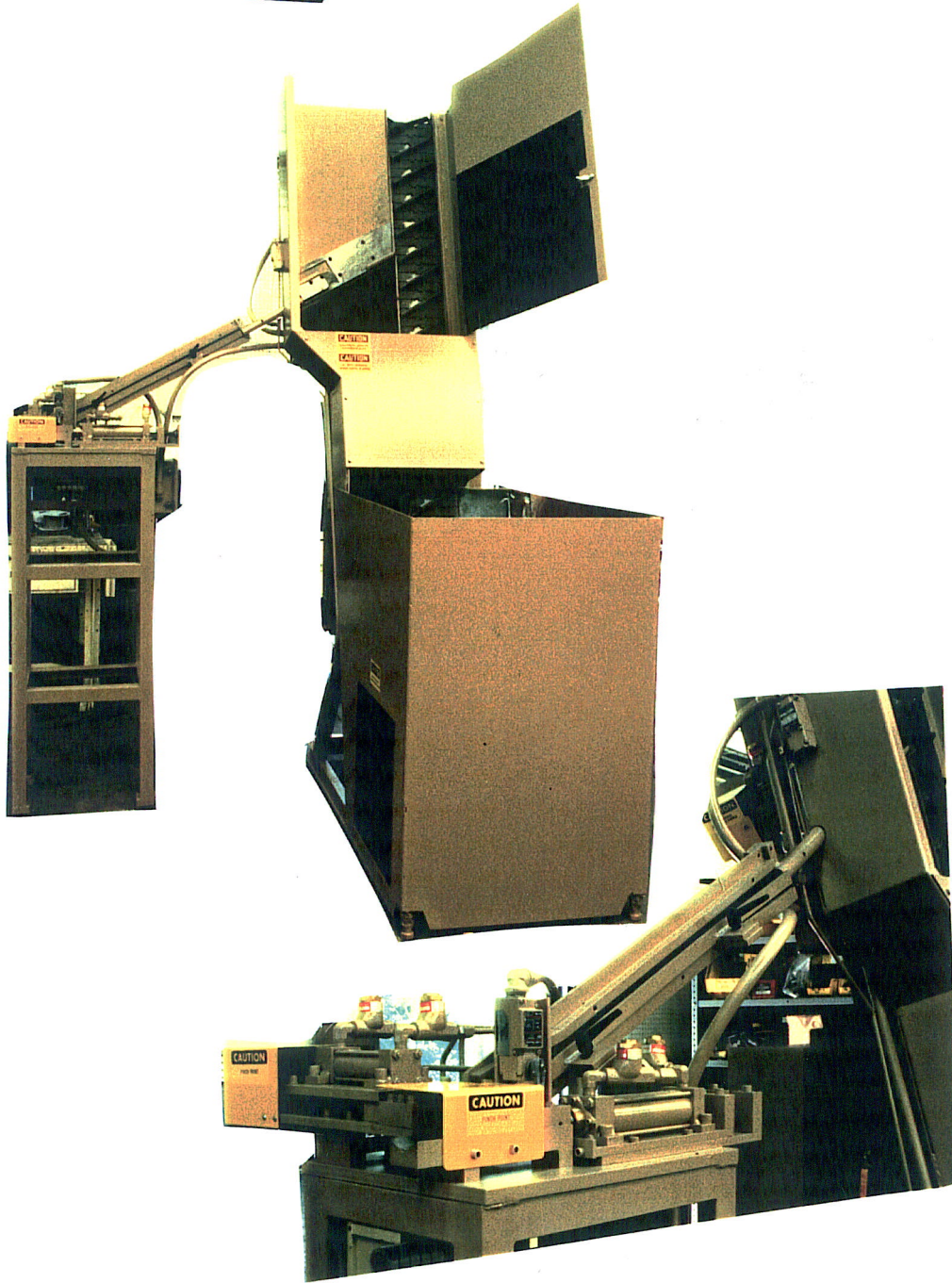


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SN 11046 MODEL 2400 D TERR. 8 7/89

Feedall
automation



FEED FROM A RANDOM LOADED FLOOR MOUNTED HOPPER,
STEEL BILLETS, 3/4 TO 1 1/4 DIA. X 3 TO 4" LG. THE BILLETS
WILL BE ORIENTED END TO END THEN FED AND
TRANSFERRED ROLLING ONE AT A TIME INTO A PUSHER,
THEN ADVANCED TO A INDUCTION HEATER FOR FORGING AT
A HEIGHT OF 55" ABOVE THE FLOOR AT A RATE OF 24
BILLETS PER, MIN.
7 1/2" WIDE ELEVATOR BELT, 12 CU. FT. HOPER.
DWG. P 7674 R