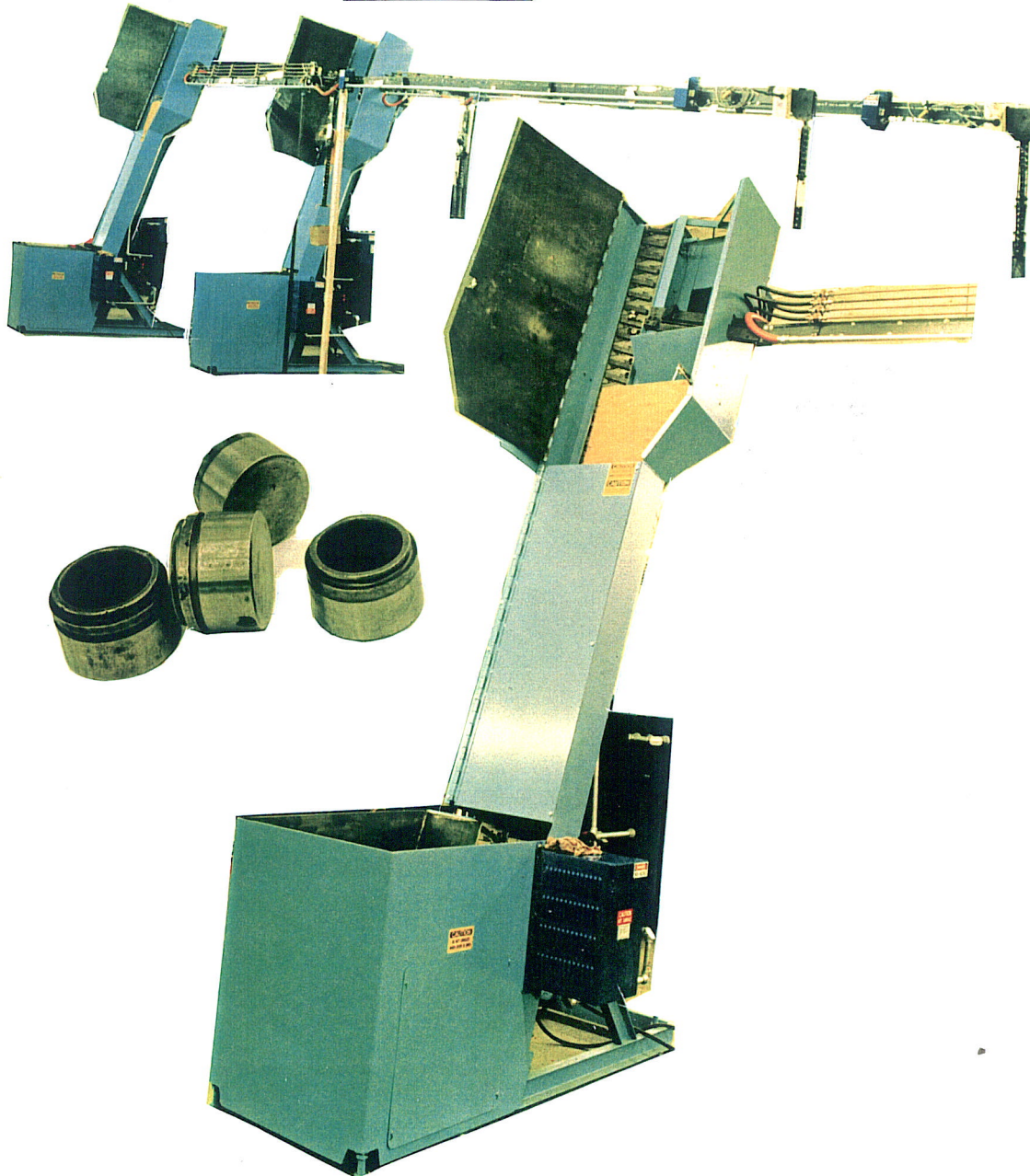


SN 13137 MODEL 2400 TERR. 8/11 2/96

**Feedall**  
*automation*

**FEED FROM A RANDOM LOADED FLOOR HOPPER,  
U-JOINT BEARING CUPS. CUPS WILL BE ORIENTED  
OPEN SIDE OUT AND FED DIA. TO DIA. IN TO TWO  
VERTICAL CHUTES TO CNC TURNING MACHINES.  
SYSTEM INCLUDED TWO FEEDERS AND FOUR TURNING  
CELLS. FEED RATES WERE 600 CUPS PER HOUR  
.DWG. PD 8988 R 2**