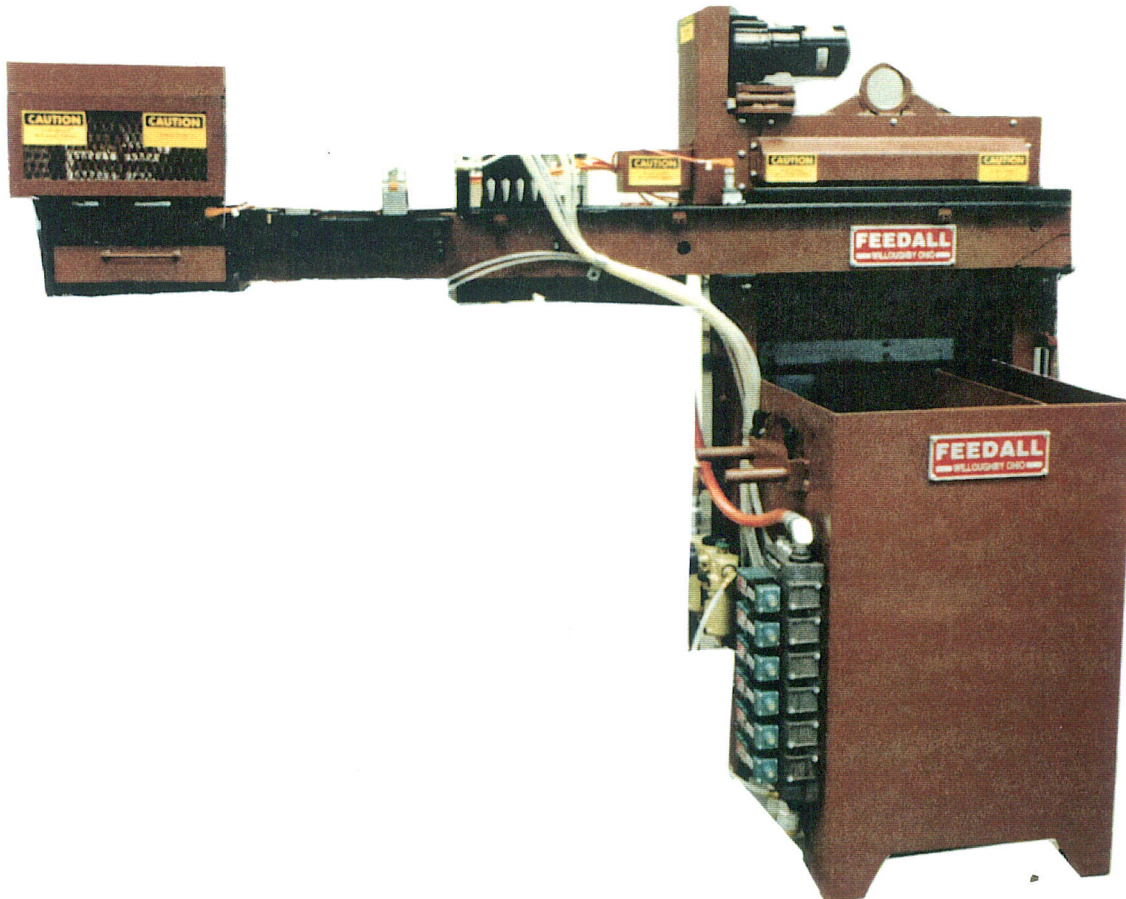


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SN 12193 MODEL 2000 TERR. #1 3/93

Feedall
automation



FEED FROM A MANUALLY STACKED FLOOR HOPPER .375" DIA. X 4 TO 8,500 "LG. ARMATURE SHAFTS. THE SHAFTS WILL BE ELEVATED THE DISCHARGED ROLLING TO A CROSS CONVEYOR THEN CNVEYED THRU AN AIR BLAST INTO A LASER MIKE STATION THEN TO A EJECT-REJECT DEVICE THEN EACH CORRECT SHAFT WILL BE TRANSFERRED INTO A SINGLE ROW MAGAZINE THEN ESCAPED ROLLING ONE AT A TIME ON SIGNAL FROM A THREAD ROLLER AT 40 1/2 " ABOVE THE FLOOR AT A RATE OF 30 PER. MIN. 20" WIDE ELEVATOR BELT, 1.8 CU. FT. HOPPER DWG P 8357 R