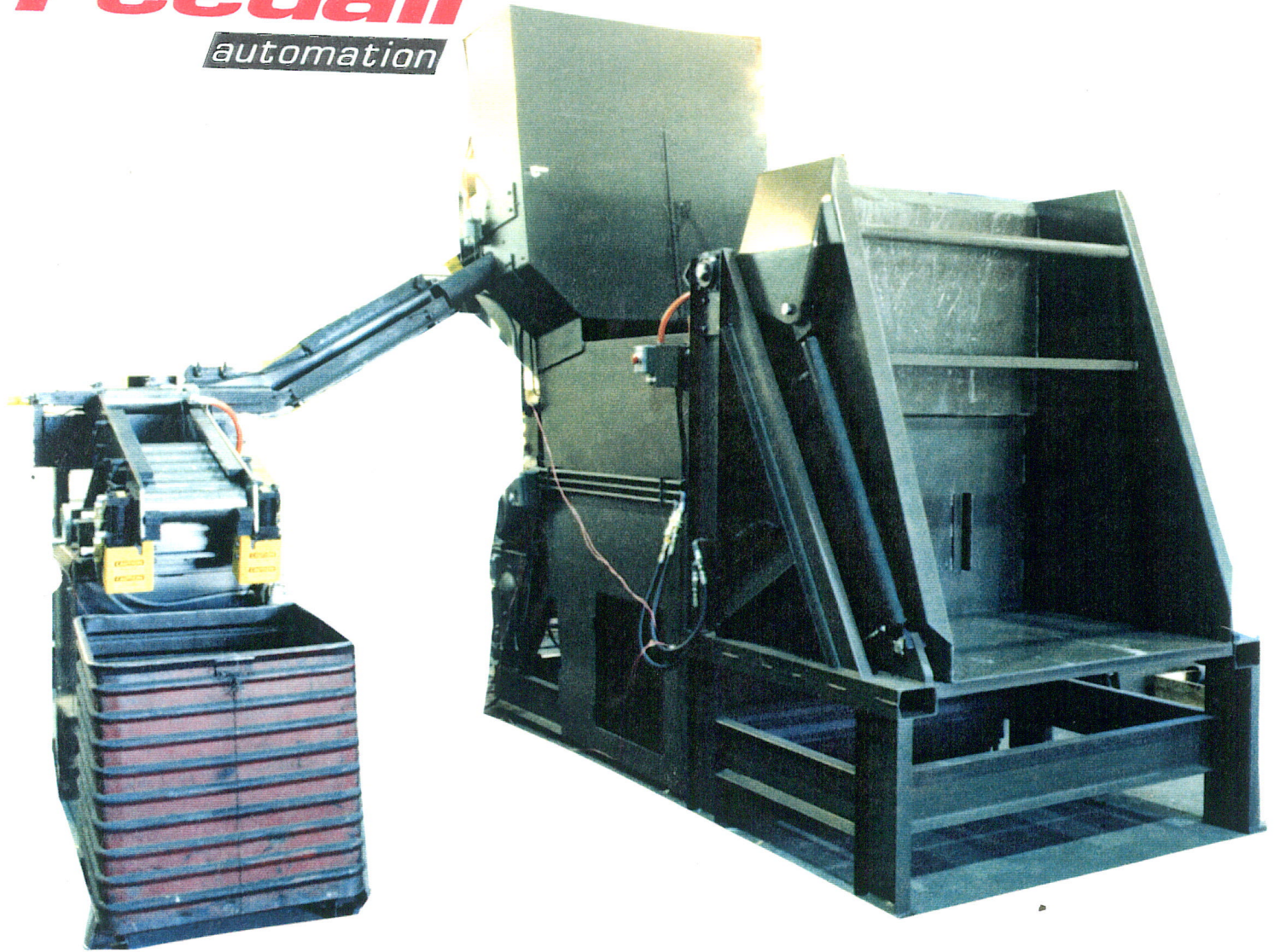


5

SN 11615 MODEL 1800 HD CW HYDRAULIC TUB DUMPER
TERR. 6 & 8 5/91

Feedall
automation



FEED FROM A RANDOM LOADED FLOOR MOUNTED HOPPER,
STEEL BILLETS 3 1/2 TO 5" DIA. X 5 TO 13" LG. THE BILLETS
WILL BE ELEVATED AND ORIENTED IN A SINGLE END TO END
STREAM THEN TRANSFERRED ROLLING DIAMETER TO
DIAMETER INTO A MAGAZINE. THE BILLETS WILL THEN BE
ESCAPED ONE AT A TIME TO THE CUSTOMERS PUSHER
DEVICE AT 48" ABOVE THE FLOOR AT A RATE OF 100 TO 400
PER. HOUR.

18" WIDE ELEVATOR BELT, 30 CU. FT. HOPPER
DWG. PD 7855 R 1