



FEED FROM A MANUALLY LOADED MAGAZINE THROTTLE BODY SHAFTS .392" DIA. X 5.67 " LG. THE SHAFTS WILL BE FED ROLLING DIAMETER TO DIAMETER IN TO A RADIAL ORIENTING EACH SHAFT BY THE MILLED FLATS FOR THE THROTTLE PLATES, VERTICAL. THE SHAFTS WILL BE DISCHARGED IN A VERTICAL STACK FOR PICK UP FROM THE ASSEMBLY MACHINE AT RATE OF 12 TO 15 PER. MIN. DWG. P 8453