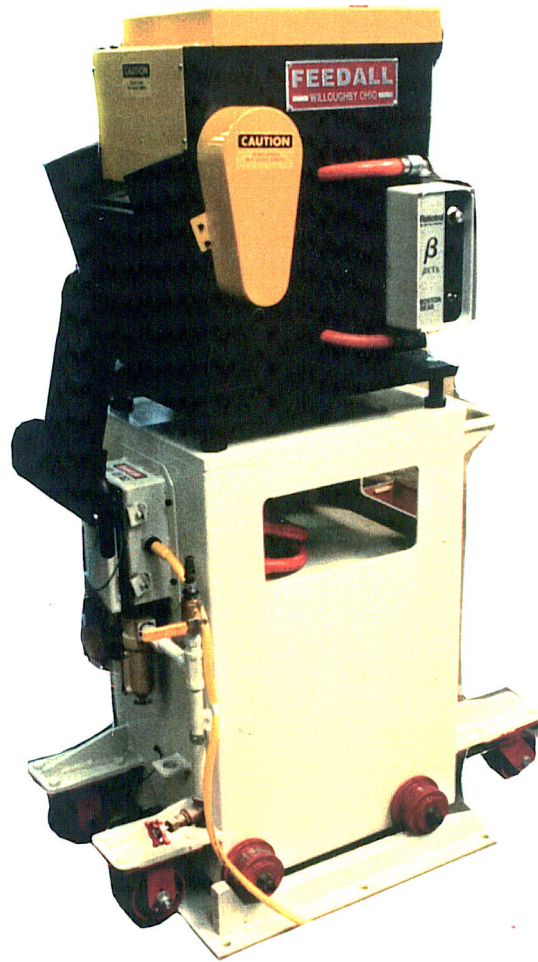


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SN 11936 MODELK 1725 TERR. 8 & 6 4/92

Feedall
automation



FEED FROM A MANUALLY LOADED MAGAZINE, VACUUM MOTOR SHAFTS. SHAFTS WITH MULTIPLE DIAMETERS FED WITH A SOLID DRUM TYPE AGITATOR THEN ESCAPED AT A HEIGHT OF 42" ABOVE THE FLOOR AT A RATE OF 6 PER. MIN. TO A LOAD FIXTURE ON A CENTERLESS GRINDER FOR PLUNG GRINDING. FEEDER WAS EQUIPPED WITH THE MAGAZINE MOUNTED ON THOMSON BEARING SHAFTS TO ALLOW MOVEMENT DURING PLUNGE CYCLE, A BASE FOR CASTERS AND A FLOOR TRACK NEST TO ALLOW FEEDER TO BE MOVED AWAY FROM GRINDER FOR WHEEL REPLACEMENT AND RELOCATED IN POSITION.
DWG. PD 8334