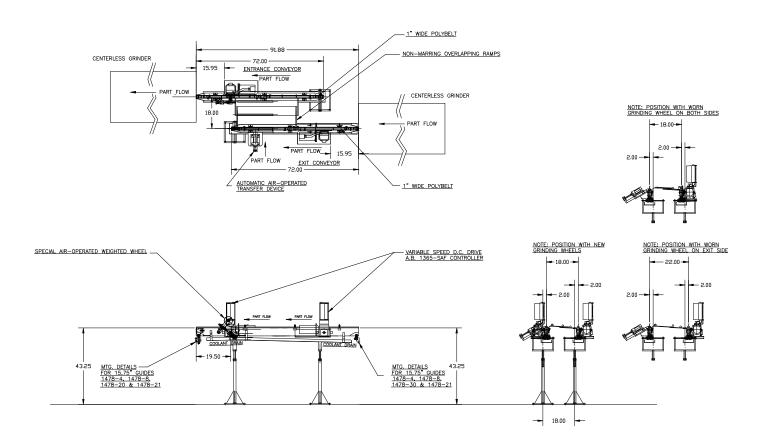


FEEDALL Model 1650-1PB-72 Intermediate Conveyors



APPLICATION: Convey Steering Racks from the workrest of a Centerless Grinder to the workrest of another

Centerless Grinder. Racks will exit the first grinder and be conveyed into a transfer device. The transfer will discharge the parts uphill and onto a rolling ramp. The parts will exit the ramp onto an infeed ramp attached to an entrance conveyor. The conveyor will convey the

parts into a pinch wheel device that will aid the parts into the grinder.

BELT WIDTH: 1" Wide Polyurethane Timing Belt

DRIVE: 1/4 HP/AC Motor w/Variable Frequency Controller **PARTS FED (SIZE):** Steering Racks (0.986"-1.182"Ø x 20.00"-27.00" Lg.)

FEED RATE: 3-6 Parts/Minute **MACHINE FED:** Centerless Grinder