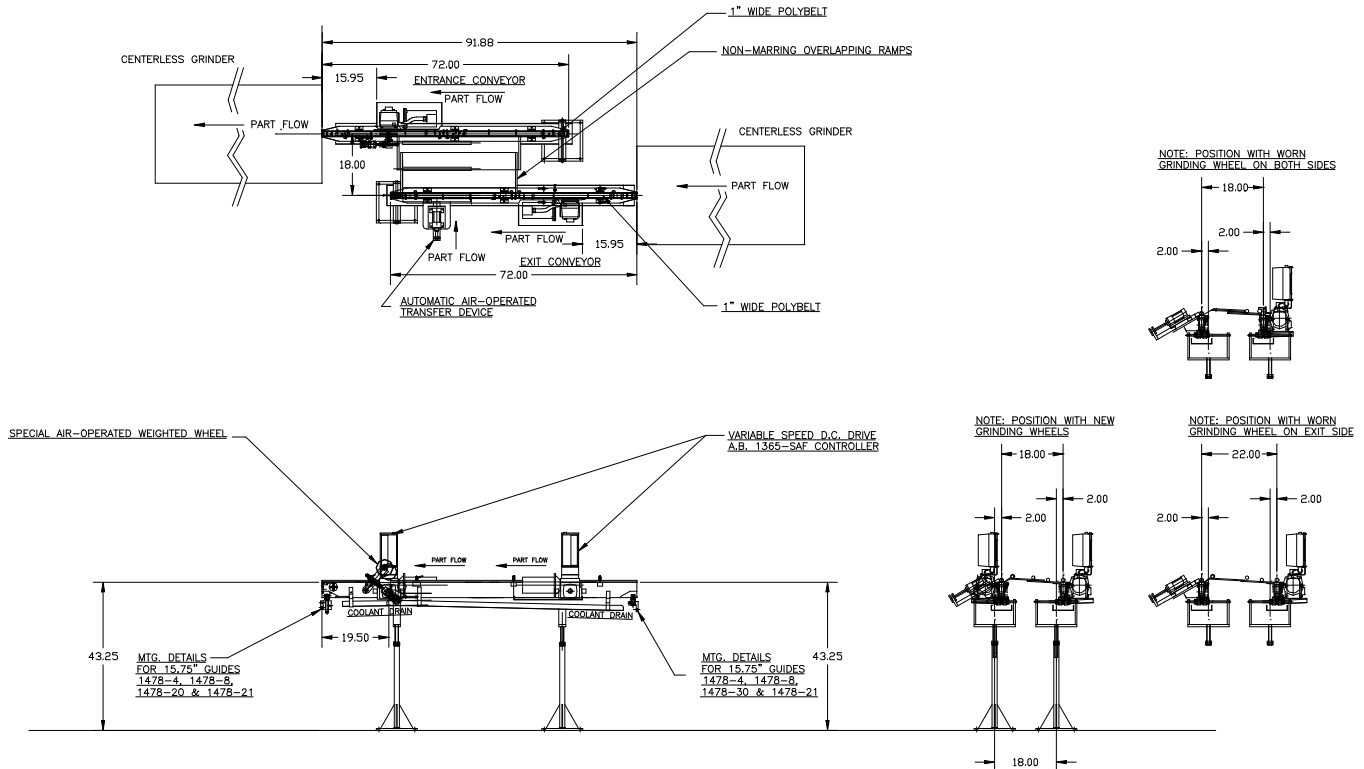


## FEEDALL Model 1650-1PB-72 Intermediate Conveyors



### APPLICATION:

Convey Steering Racks from the workrest of a Centerless Grinder to the workrest of another Centerless Grinder. Racks will exit the first grinder and be conveyed into a transfer device. The transfer will discharge the parts uphill and onto a rolling ramp. The parts will exit the ramp onto an infeed ramp attached to an entrance conveyor. The conveyor will convey the parts into a pinch wheel device that will aid the parts into the grinder.

### BELT WIDTH:

1" Wide Polyurethane Timing Belt

### DRIVE:

1/4 HP/AC Motor w/Variable Frequency Controller

### PARTS FED (SIZE):

Steering Racks (0.986"-1.182"Ø x 20.00"-27.00" Lg.)

### FEED RATE:

3-6 Parts/Minute

### MACHINE FED:

Centerless Grinder