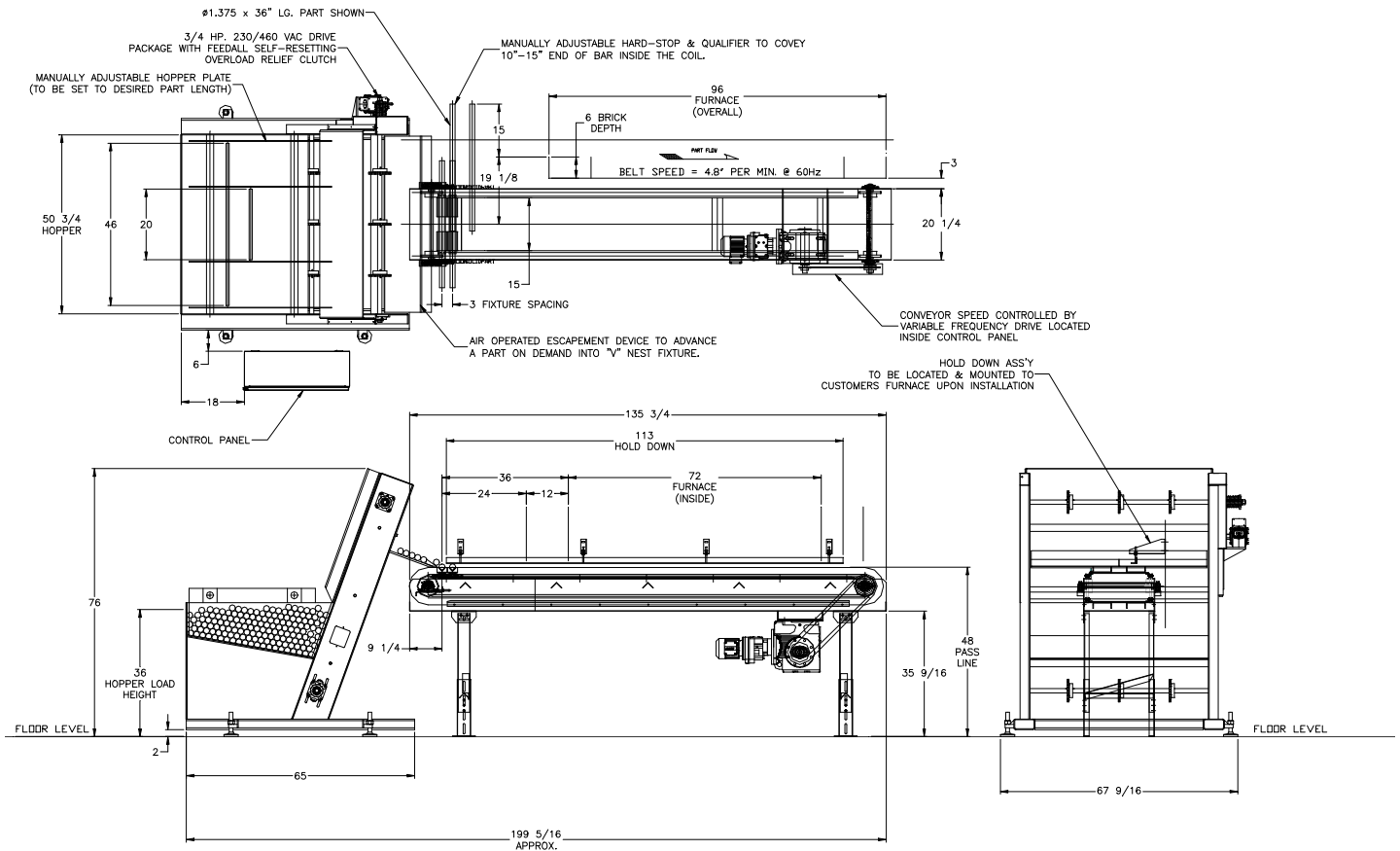


FEEDALL Model 2250 Elevating Hopper Feeder w/O6W-02-11 Discharge Conveyor



APPLICATION:

Feed from a manually loaded, floor mounted hopper, Sheared Steel Billets. The Billets will be elevated from the hopper via a cleated belt and carried over the top of the elevator and deposited onto a rear mounted, accumulation ramp in a continuous, diameter-to-diameter stream. An air-operated escapement device will load one part at a time onto Discharge Conveyor equipped with an air-operated pusher device to qualify Billet length entering Channel Furnace Heater.

BELT WIDTH:

50" Wide Elevating Belt

ELEVATOR DRIVE:

3/4 HP/AC Motor w/Variable Speed Drive and Overload Relief Clutch

CONVEYOR DRIVE:

1/3 HP/AC Motor w/Variable Frequency Controller

PARTS FED (SIZE):

Sheared Steel Billets (0.88"-1.75"Ø x 20"-46" Lg.)

FEED RATE:

1 Part/40 Seconds

MACHINE FED:

Furnace Heater