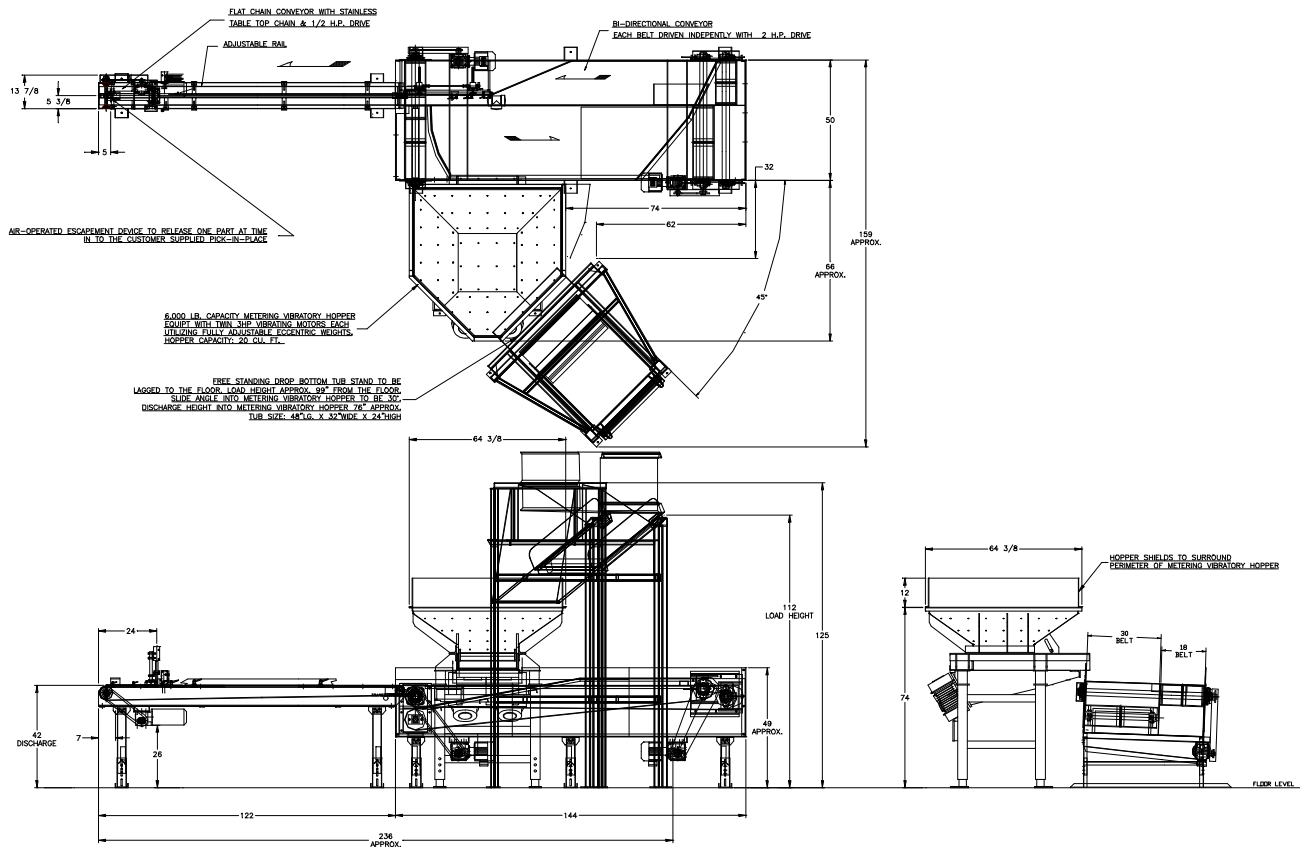


## FEEDALL Model 1500 w/Vibratory Metering Hopper



**APPLICATION:** Feed parts from a drop bottom tub stand. The parts will then be spilled randomly onto a bi-directional feed conveyor. The parts will merge from the infeed conveyor portion onto the discharge conveyor. The parts will then be escaped one at a time onto a customer supplied pick-n-place unit.

**METERING VIBRATORY HOPPER:** 6,000# Capacity w/20 cu.ft. Hopper – Twin 3 HP Vibrating Motors

**BI-DIRECTIONAL ORIENTING CONVEYOR:** 30" PVC Belt on In-Feed Lane/24" PVC Belt on Orienting Lane – Each Lane Driven Individually with 2 HP Motors w/Variable Frequency Drives

**DISCHARGE CONVEYOR:** 7-1/2" Table-Top Belt – 1/2 HP Motor w/Variable Frequency Drive

**PARTS FED (SIZE):** Pipe Fitting Forgings (Part Matrix)

**FEED RATE:** 6-10 Parts/Minute

**MACHINE FED:** Robot Loaded CNC Machining Center