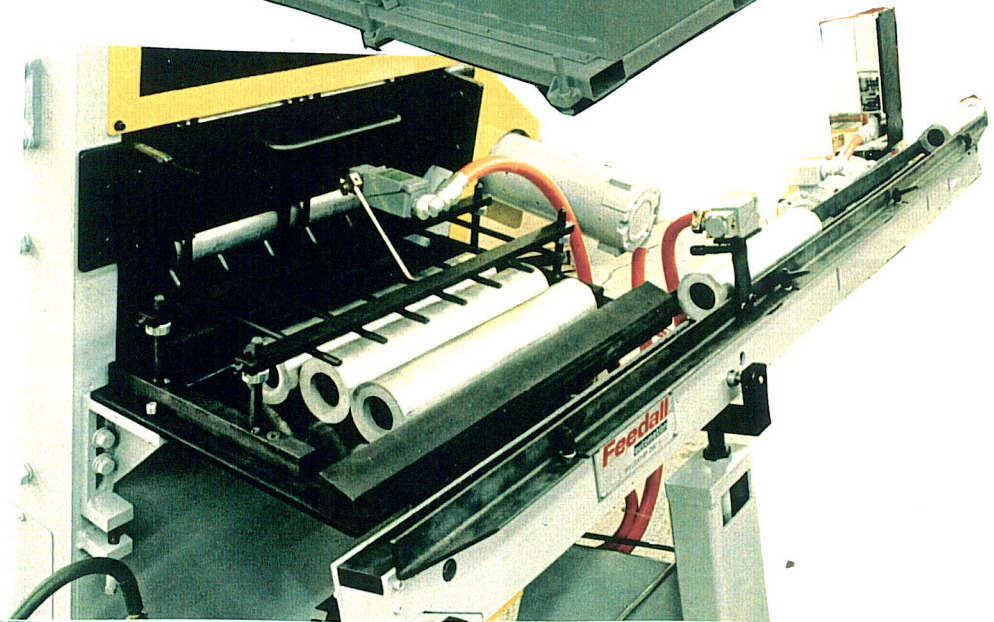


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SN 13505 MODEL 2220 TERR 12 3/96

Feedall
automation



**FEED FROM FLOOR HOPPER ALUMINUM TUBES
2" TO 3" DIA. BY 12" to 20" LG. TUBES WILL BE
LOADED WITH A BUNDLE GRIPPER IN BUNDLES OF
60 TO 150 TUBES. TUBES ARE ELEVATED AND DISCHARGED
ROLLING TO THE REAR IN TO A MAGAZINE, THEN ESCAPED
ONE AT A TIME TO A CROSS CONVEYOR AND FED TO A FRICTION
WELDER AT A RATE OF 2 TO 8 PER. MINUTE AT A HEIGHT OF
37" ABOVE THE FLOOR. DWG . PD 9218 - R 1**